



**COMMUNITY PLANNING, ZONING AND DEVELOPMENT DIVISION  
SANTA ROSA COUNTY, FLORIDA**

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**SANTA ROSA COUNTY  
HOUSING COALITION MEETING AGENDA**

**April 4, 2012  
1:30 PM**

**Conference/Media Room, 6051 Old Bagdad Highway  
Milton, Florida**

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- I. Call to Order – Janice Boone, Interim Chair
  
- II. Introduction/Remarks
  
- III. County Housing Program Update
  
- IV. Round Table Discussion  
Current Housing and Service Needs
  
- V. Fair Housing—It's Your Right  
Janice Boone
  
- VI. Announcements/Other Business
  
- VII. Next meeting date: October 3, 2012
  
- VIII. Adjourn