



**COMMUNITY PLANNING, ZONING AND DEVELOPMENT DIVISION
SANTA ROSA COUNTY, FLORIDA**

**SANTA ROSA COUNTY
HOUSING COALITION MEETING AGENDA**

**April 6, 2011
1:30 PM**

**Conference/Media Room, 6051 Old Bagdad Highway
Milton, Florida**

- I. Call to Order – Janice Boone, Interim Chair

- II. Introduction/Remarks

- III. County Housing Programs Update
SHIP: First Time Homebuyer
HOME: First Time Homebuyer

- IV. Round Table Discussion
Current Housing and Service Needs

- V. Announcements
Fair Housing Month: April

- VI. Next meeting date: July 6, 2011

- VII. Adjourn